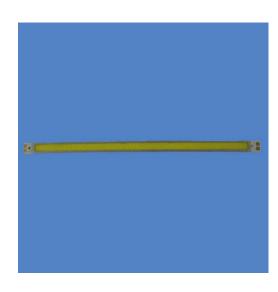
# 48W Long Strip White High Power LED

## **Features**

- Long operating life
- Highest flux
- Wide range of colours:2500K-25000K
- More energy efficient than incandescent and most halogen lamps
- Low voltage DC operated
- Instant light (less than 100ns)
- Fully dimmable
- No UV
- Superior ESD protection
- RoHS compliant

## **Applications**

- Fiber optic alternative/ Decorative / Entertainment
- Mini-accent/Up lighters/Down lighters/Orientation
- Indoor/Outdoor commercial and Residential Architectural
- Cove/Under shelf/Task
- Bollards/Security/Garden
- Portable (flashlight, bicycle)
- Edge-lit signs (Exit, point of sale)
- Automotive Exit (Stop-Tail-Turn, CHMSL, Mirror Side Repeat)
- Traffic signaling / Beacons / Rail-Crossing and Wayside



Edition: V1.1
Date: June 2011



# Typical Electrical & Optical Characteristics ( $Ta = 25^{\circ}C$ )

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Forward Voltage	VF	IF=4800mA	9		11	V
Reverse Current	IR	VR=50V			50	uA
50% Power Angle	201/2	IF=4800mA				deg
Luminous Intensity	φV	IF=4800mA	3200		4000	lm
Recommend Forward Current	IF				4800	mA
Color Temperature	ССТ	IF=4800mA	6400		7000	k
Color Rendering index	Ra	IF=4800mA	70		80	%
Thermal Resistance Junction To Board	R⊙J-B	IF=4800mA	6		8	°C/W
Temperature Coefficient of Forward Voltage	△VF/△T	IF=4800mA		-2		mV/℃
The sample delivers goods data						
Item	Symbol	Condition	Min.	Avg.	Max.	Unit
Luminous Intensity	φV					lm
50% Power Angle	201/2	IF=4800mA				deg
Forward Voltage	VF	1F-4600IIIA				V
Chromaticity	Tc					k
White Color Region						
ChromaticityCoordinates	X= Y=					

Notes:1.Tolerance of measurement of forward voltage±0.2V.

# Absolute Maximum Ratings (Ta = 25℃)

Item	Symbol	Absolute Maximum Rating	Unit
Continuous Forward Current	IF	4800	mA
Peak Forward Current*	IFP	9000	mA
Reverse Voltage	VR	50	V
Power Dissipation	PD	48	W
LED Junction Temperature	Tj	125	${\mathbb C}$
Electrostatic discharge	ESD	±2000	V
Operation Temperature	TOPR	-40~+85	$^{\circ}$ C
Storage Temperature	TSTG	-40~+90	${\mathbb C}$
Manual Soldering Temperature	Tsol	340°C° ±20°CFor 3 Seconds	

<sup>\*</sup>IFP Conditions : Pulse Width≤10msec duty≤1/10

<sup>2.</sup>Tolerance of measurement of peak Wavelength±2.0nm.

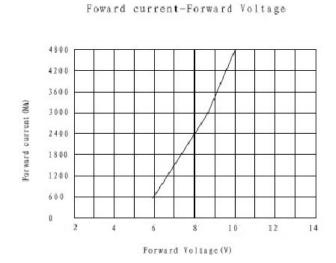
<sup>3.</sup> Tolerance of measurement of luminous intensity±15%.

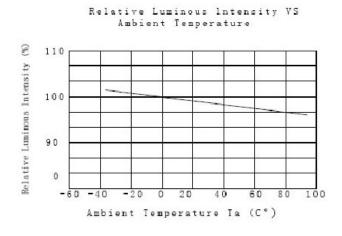
<sup>\*</sup> All high power emitter LED products mounted on aluminum metal-core printed circuit board, can be lighted directly, but we do not recommend lighting the high power products for more than 5 seconds without a appropriate heat dissipation equipment.

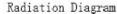
<sup>\*</sup>Please don't add or change wires, while LEDS is running

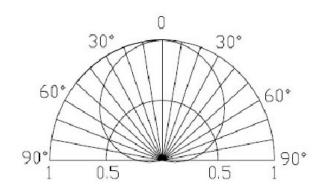


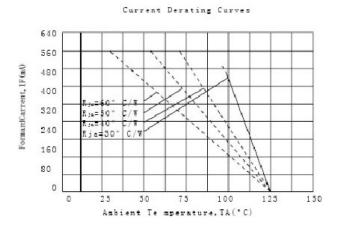
## Typical Electrical/Optical Characteristics Curves (Ta=25° Unless Otherwise Noted)



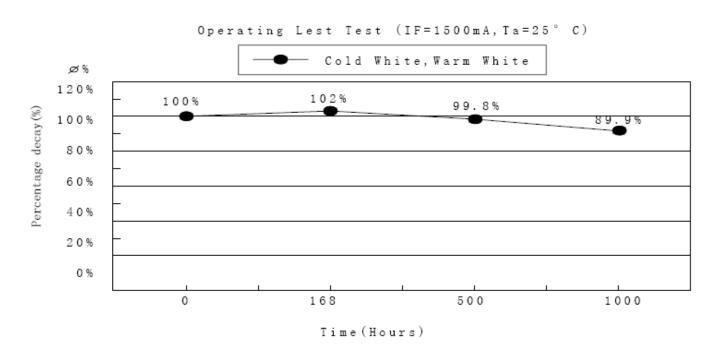






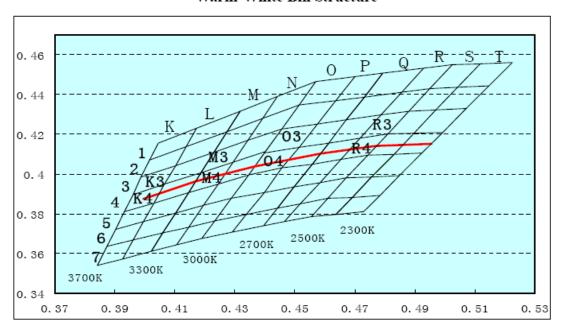


## **Operation Life Test Luminanse Rate Curve**





## Warm-White Bin Structure

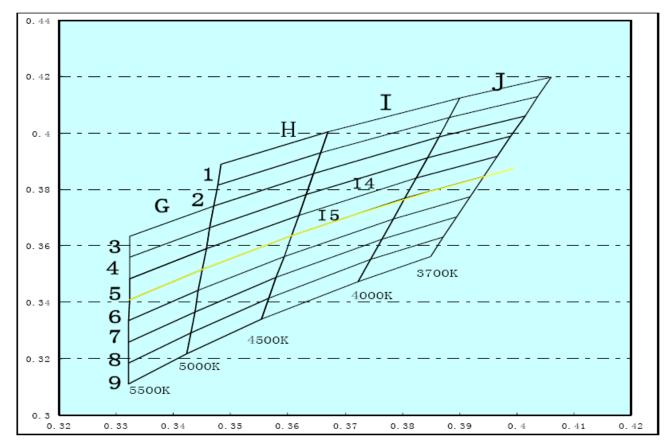


## Warm-White Bin Coordinates

	2500K			2500K	
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y
D2	0.4787	0.4296	R4	0.4718	0.4181
	0.4787	0.4296		0.4718	0.4181
R3	0.4787	0.4296		0.4718	0.4181
	0.4787	0.4296		0.4718	0.4181
	2700K			2700K	
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y
	0.4457	0.4228	O4	0.4398	0.4106
О3	0.4457	0.4228		0.4398	0.4106
03	0.4457	0.4228		0.4398	0.4106
	0.4457 0.4228		0.4398	0.4106	
	3000K		3000K		
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y
	0.423	0.4109	M4	0.4187	0.4007
М3	0.423	0.4109		0.4187	0.4007
NIS	0.423	0.4109		0.4187	0.4007
	0.423	0.4109		0.4187	0.4007
	3500K		3500K		
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y
	0.3988	0.3983	K4	0.396	0.3896
К3	0.3988	0.3983		0.396	0.3896
	0.3988	0.3983		0.396	0.3896
	0.3988	0.3983		0.396	0.3896



## Neutral-white Bin Structure

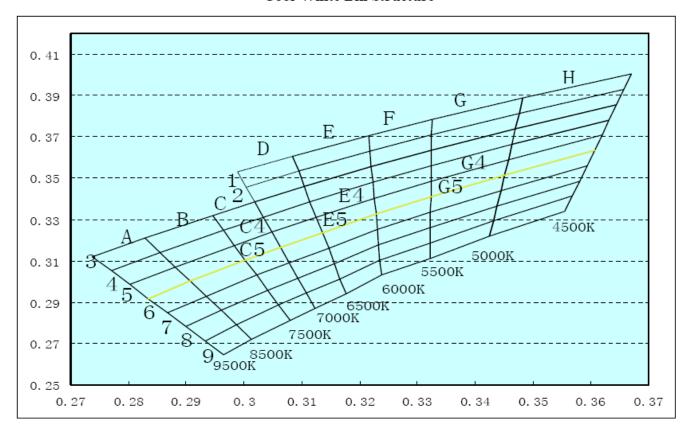


## Neutral-white Bin Coordinates

4000-4500K		4000-4500K			
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y
	0.3606	0.3635	15	0.3593	0.3561
14	0.3606	0.3635		0.3593	0.3561
	0.3606	0.3635		0.3593	0.3561
	0.3606	0.3635		0.3593	0.3561



## Cool-White Bin Structure



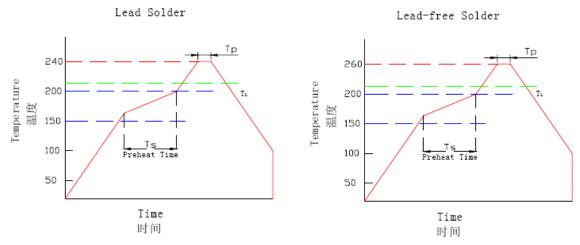
## Cool-White Bin Coordinates

55000K		5500K				
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y	
	0.3323	0.3409	G5	0.3322	0.3334	
G4	0.3323	0.3409		0.3322	0.3334	
G4	0.3323	0.3409		0.3322	0.3334	
	0.3323	0.3409		0.3322	0.3334	
	6500K		6500K			
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y	
	0.3135	0.3236	E5	0.3146	0.3162	
E4	0.3135	0.3236		0.3146	0.3162	
E4	0.3135	0.3236		0.3146	0.3162	
	0.3135	0.3236		0.3146	0.3162	
	7500K		7500K			
Bin	CIE X	CIE Y	Bin	CIE X	CIE Y	
	0.3002	0.3102	C5	0.3022	0.303	
C4	0.3002	0.3102		0.3022	0.303	
	0.3002	0.3102		0.3022	0.303	
	0.3002	0.3102		0.3022	0.303	



# **Reflow Soldering Characteristics**

## (回流焊特性)



Soldering Condition (焊接条件)

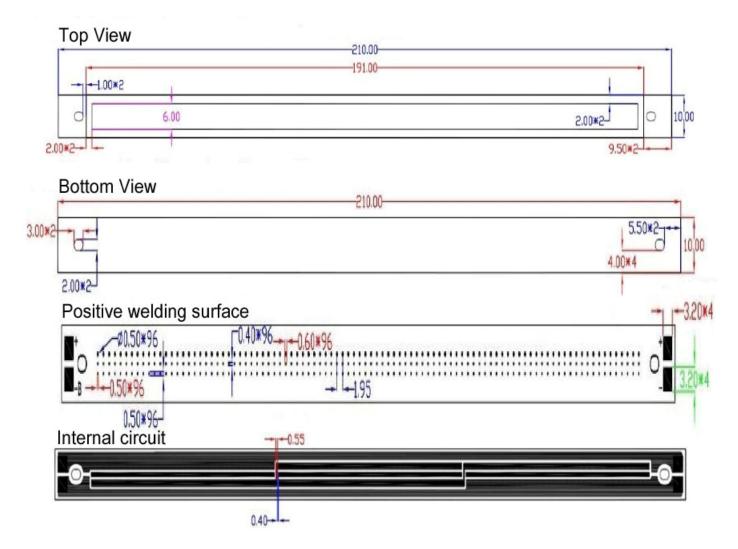
Reflow Soldering			Hand Soldering			
回流焊接			手工焊接			
	Lead Solder	Lead-free Sol				
Profile Feature	<b>2-3</b> ℃/s	2-3°C/s				
平均升温速度						
Pre-heat(Ts)	120-150°C	150-180℃				
预热						
Perheat time(Ts)	60-120s	120s Max				
预热时间						
Temperature(TL)	217°C	217℃	Temperature			
温度			Temperature 温度	350°C Max		
Time Maintained above	60-90s	60-90s	1011/文			
高于 TL 温度的时间						
Peak Temperature(Tp)	240±5°C	260°C	Time	3 sec		
峰值温度			焊接时间	(一次性完成)		
Perk Time (Tp)	20s	20s	件1女时间			
实际峰值温度内的时间						
Soldering Time Condition	5sec Max	5sec Max				
焊接时间条件						
Ramp-Down Rate	3-5℃/s	3-5℃/s				
降温速度						

Recommend The use of environmentally friendly Lead-free Solder

建议使用对环境无害的无铅焊料



# Package Dimensions (unit:mm)



#### Notes:

All dimensions in mm tolerance is ±0.2mm unless otherwise noted.

## Note the use of high-power LED

## **Product Protection**

LED is the electrostatic sensitive devices, so the product storage, transportation, application process, paying particular attention to static electricity, electromagnetic waves, and together with the necessary anti-static measures

## **Safety Precautions**

Harmful substances such devices include GaAs, GaAs dust and fumes are toxic, this product can not be broken, cutting or grinding, not with chemicals to dissolve.

#### **Design and Application**

- 1. in the ratings to be used within the operating LED current limit function of the resistor. How much resistance will have to refer to the specific product specifications required to calculate the rated current plus that.
- 2. LED to be used in parallel mode, each LED channel by adding resistors are required, must not be led directly to multiple parallel.



- 3. circuits shall be designed to note: When the LED goes out to prohibit reverse voltage.
- 4. circuitry required to design note: the lights, turn off the lights when you prevent the instantaneous voltage.
- 5. solder direction (electrode direction) to be orthogonal with the direction of PCB.
- 6. high temperature will reduce its performance and reliability, please stay away from heat sources.

## Cleaning

1. avoid the use of non-designated chemical solvents to clean the LED.

For example: trichloroethene, chlorosilanes, acetone, difluoro esters.

- 2. If necessary cleaning carried out at room temperature, and not more than 1 minute.
- 3. When using any cleaning a chemical solvent to be especially careful, because some chemical solvents will damage the gel surface.
- 4. recommend the use of isopropyl alcohol or pure water (not tap water) for cleaning.
- 5. If using pure water, then immediately after cleaning dehumidifying, forced drying.

#### Save

- 1. before unpacking, LED should be stored in 30  $^{\circ}$ C / 90% RH or less environment. After opening the package, LED should be placed in 30  $^{\circ}$ C / 70% RH or below the environment
- 2. effective use for 1 year, after opening in 168H (7 days) of the exhausted.
- 3. If the use of desiccant fade or expired, the need to dry and roast:  $60 \pm 6^{\circ}\text{C}$  / 24H.
- 4.LED James Gray lens easily, you need to do a good job related to dust control measures

#### Pick and place

Grasping LED can only touch on the body frame, tweezers, a tool can not put pressure on the lens, not to stamp. stab or push the lens.

#### **Heat treatment**

When the LED current drive is too large the Tj (junction temperature) will exceed its limit, which can cause serious shorten the life of LED, the heat treatment measures to effectively reduce the thermal resistance applications. More common practice is to install the LED package device PCB board in the metal matrix. 1W LED products require heat the metal substrate surface area of at least 30 C  $\,\mathrm{m}^2$  (3W products recommended above 80 C  $\,\mathrm{m}^2$ ), and its thermal conductivity is higher than 2.0W/mK.LED and thermal conductivity of metal substrate by a better combination of thermal plastic, thermal requirements Coefficient is higher than 1.0W/mK. thickness of less than 100um.

# Warranty

All products manufactured by WAYJUN TECHNOLOGY are under warranty regarding defective materials for a period of two years from the date of delivery to the original purchaser.

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